

Comp 6 # 11

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In Re Application of:

Hirst, et al.

Serial No.: 09/819,925

Filed: March 28, 2001

For: Fusing System Including an External Heater)

Group Art Unit: 2852

Examiner: Tran, Hoan H.

Docket No.: 10004411-1

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail, postage prepaid, in an envelope addressed to: Commissioner for Patents, Alexandria, VA 22313-1450, on

Signature - Mary Meegan

DECLARATION OF B. MARK HIRST PURSUANT TO 37 C.F.R. §1.131

Commissioner of Patents
Washington, D.C. 20231

Sir,

I, B. Mark Hirst, hereby declare that:

1) The invention embodied in the above-identified patent application is directed to fusing systems and devices that incorporate such fusing systems.

2) I am advised that the United States Patent and Trademark Office has rejected one or more claims presently pending in the above-identified patent application based, at least in part, upon United States Patent No. 6,463,250 to *Chen et al.* ("*Chen '250*"). I am further advised that the effective filing date of the *Chen '250* patent is October 4, 2000.

3) The invention, however, as embodied in the claims of the present invention was completed by myself and my co-inventors in this country prior to October 4, 2000. Specifically,

the invention was "completed" by virtue of reduction to practice prior to the October 4, 2000 filing date of the *Chen* '250 patent.

4) As evidence that the present invention was so characterized by reduction to practice, Exhibit "A" is attached hereto.

5) Exhibit "A" is a copy of notebook entries from my notebook number 4276. As indicated on pages 37-42 of this notebook, an embodiment of the claimed invention was made and tested with positive results. All of these activities occurred prior to the October 4, 2000 critical date. Note that all dates contained on pages 37-42 have been redacted.

I hereby declare that all statements made herein are of my own knowledge are true and that all statements are made on information and belief and are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

July 3, 2003

Date

B. Mark Hirst

B. Mark Hirst

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In Re Application of:)	
)	
Hirst, et al.)	Group Art Unit: 2852
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Serial No.: 09/819,925)	Examiner: Tran, Hoan H.
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Filed: March 28, 2001)	Docket No.: 10004411-1
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For: Fusing System Including an External Heater)	

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Signature – Mary Meegan

DECLARATION OF KENNETH E. HEATH PURSUANT TO 37 C.F.R. §1.131

Commissioner of Patents
Washington, D.C. 20231

Sir,

I, Kenneth E. Heath, hereby declare that:

1) The invention embodied in the above-identified patent application is directed to fusing systems and devices that incorporate such fusing systems.

2) I am advised that the United States Patent and Trademark Office has rejected one or more claims presently pending in the above-identified patent application based, at least in part, upon United States Patent No. 6,463,250 to *Chen et al.* ("*Chen '250*"). I am further advised that the effective filing date of the *Chen '250* patent is October 4, 2000.

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the invention was "completed" by virtue of reduction to practice prior to the October 4, 2000 filing date of the *Chen* '250 patent.

4) As evidence that the present invention was so characterized by reduction to practice, Exhibit "A" is attached hereto.

5) Exhibit "A" is a copy of notebook entries from Mark Hirst's notebook number 4276. As indicated on pages 37-42 of this notebook, an embodiment of the claimed invention was made and tested with positive results. All of these activities occurred prior to the October 4, 2000 critical date. Note that all dates contained on pages 37-42 have been redacted.

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7-7-03

Date

Kenneth E. Heath

Kenneth E. Heath

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In Re Application of:

Hirst, et al.

Serial No.: 09/819,925

Filed: March 28, 2001

For: Fusing System Including an External Heater)

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for Patents, Alexandria, VA 22313-1450, on

7-7-03
Mary Meegan
Signature - Mary Meegan

DECLARATION OF MARK WIBBELS PURSUANT TO 37 C.F.R. §1.131

Commissioner of Patents
Washington, D.C. 20231

Sir,

I, **Mark Wibbels**, hereby declare that:

1) The invention embodied in the above-identified patent application is directed to fusing systems and devices that incorporate such fusing systems.

2) I am advised that the United States Patent and Trademark Office has rejected one or more claims presently pending in the above-identified patent application based, at least in part, upon United States Patent No. 6,463,250 to *Chen et al.* ("*Chen '250*"). I am further advised that the effective filing date of the *Chen '250* patent is October 4, 2000.

3) The invention, however, as embodied in the claims of the present invention was completed by myself and my co-inventors in this country prior to October 4, 2000. Specifically,

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4) As evidence that the present invention was so characterized by reduction to practice, Exhibit "A" is attached hereto.

5) Exhibit "A" is a copy of notebook entries from Mark Hirst's notebook number 4276. As indicated on pages 37-42 of this notebook, an embodiment of the claimed invention was made and tested with positive results. All of these activities occurred prior to the October 4, 2000 critical date. Note that all dates contained on pages 37-42 have been redacted.

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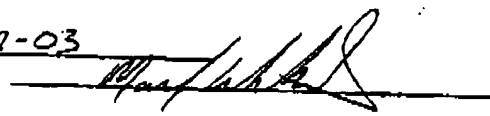
7-7-03
Date  Mark Wibbels

EXHIBIT "A"

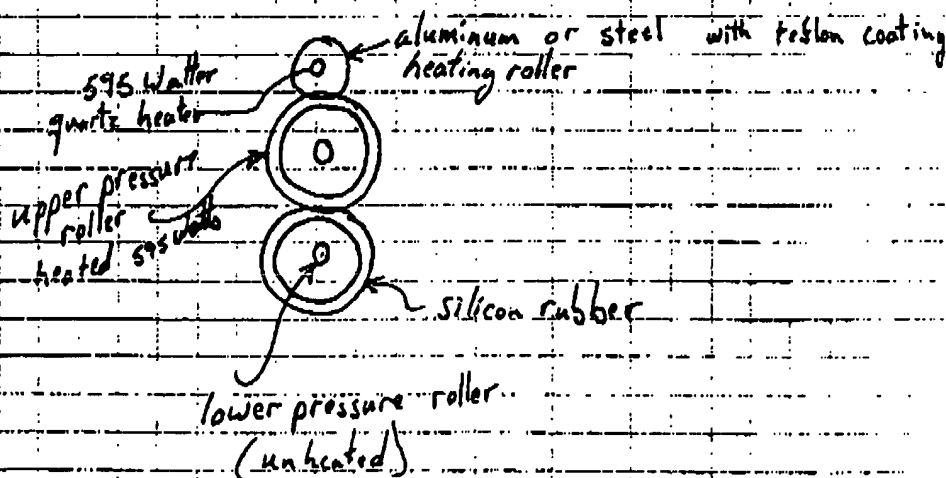
Project No. _____

TITLE Fusing System w/ external heating roller

Bo No. _____

From Page No. _____

Present two roller fusing systems utilize aluminum rollers which are typically covered by a thick layer (4mm) of silicon rubber to maximize the width of the nip area for improved fusing. The silicon rubber is a poor thermal conductor which results in a fusing system which requires an excessive amount of time to bring to working temperature. For example, the HP 8500 laser printer requires 4 minutes + 20 seconds to starting from 23°C. achieve a working temperature of 180°C with two heated rollers each heated by 595 Watt quartz lamps. (19 seconds) Using an external heated metal roller eliminates a great portion of the thermal time delay in the sys. The following system was prototyped with 2 595 heater lamps:



This system reduced warm up time to 2 minutes 30 seconds from 23°C to 180°C.

To Page No. _____

Witnessed & Understood by me,

Date

Invented by

Date

Recorded by

38

Project No. _____

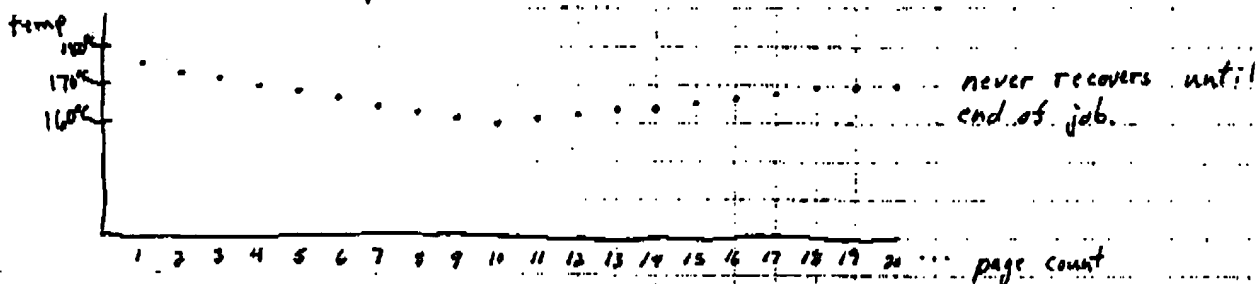
Book No. _____

TITLE _____

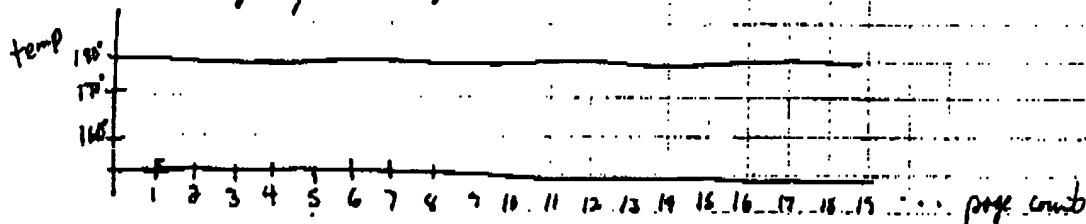
From Page No. 37

Experiments show some additional important benefits. These are: very quick response to thermal loads as well good ride through of sustained thermal loading. Additionally there is no decrease in the gloss of fused toner from one page to the next. The temperature of the fusing system recovers instantly ~~as~~ when the thermal load exits the nip of the fusing pressure rollers.

typical The ride through of present system shows considerable rag. ①



Ride through of new system



The rag in the ride through ① causes the gloss of the fused toner to decrease with every page.

To Page No. 3

Witnessed & Understood by me.

Date

Invented by

Mark Hunt

Date

Recorded by

Mark Hunt

TITLE _____

Project No. _____

Book No. _____

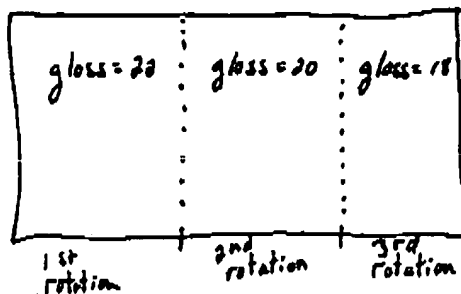
3

From Page No. 39

This system also shows that the teflon coatings and silicon rubber of the pressure rollers can operate reliably at temperatures in excess of 210°C . Tests will be conducted with the surface of the external heating roller at 220°C , 230°C , and 240°C printing 100,000 pages.

as well as many other designs
One problem with this design is that the silicon rubber and teflon coatings are insulators and are poor heat conductors as well as possess a small capacity to store heat energy at the surface. This causes the gloss of the fused toner to decrease over the fused page with each full rotation of the pressure rollers.

- For example for a ledger page the gloss for a solid red secondary color is



Fortunately with the external heater the system recovers for the next page.

To Page No. 4

Witnessed & Understood by me.

Date

Invented by

Mark Hurd

Date

Recorded by

Mark Hurd

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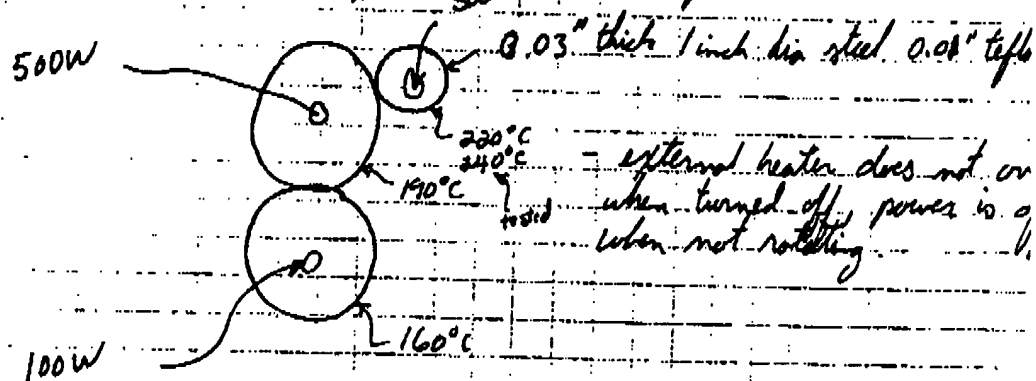
Book No. _____ TITLE _____

From Page No. 39

To combat the problem of glass sag within the page it is necessary to improve the amount of heat that can be carried into the nip of the super pressure rollers. A very thin metal layer ~~on~~ ^{at} the surface of the upper pressure roller should do the trick. This idea is detailed on page 45 of this note book.

A prototype of this system was built with the following:

System built to test resilience of silicon rubber and teflon to 220°C external h



- as of 44,000 pages have been printed on above system with no failures. A second prototype in which the external heater is controlled at 2: on 240°C will be constructed.

64,000 pages printed with no problems

240,000 pages printed on two fusers with no problem

300,000 pages printed on two fusers with no problem

Witnessed & Understood by me,

Date

Invented by

Date

Recorded by

To Page No

Project No. _____

TITLE _____

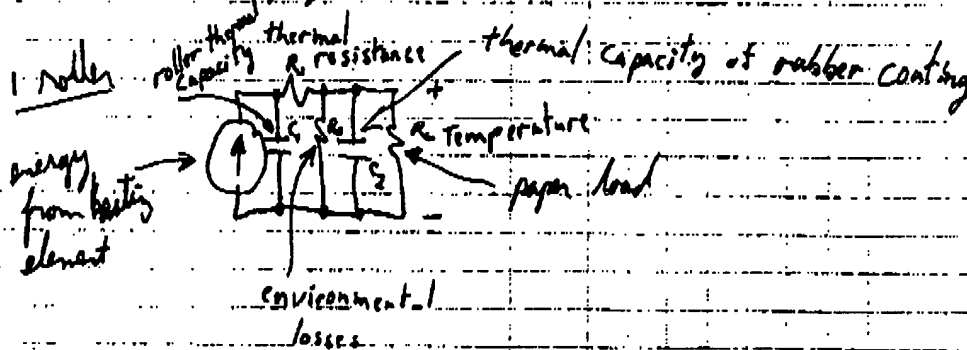
Book No. _____

4

From Page No. _____

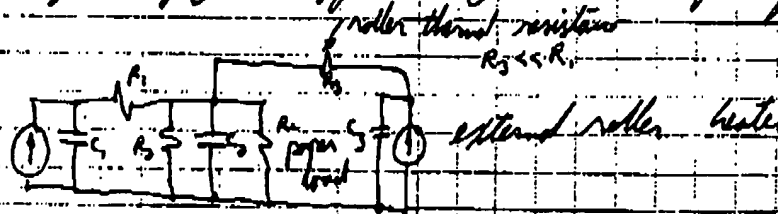
These life tests show no degradation of fuser roller material when heated via contact rolling with 240°C heating roller. This is a 3X life test on two different fusers.

A thermal model for present system is as follows



the problem is that the high thermal resistance of the compliant surface limits energy transport from the fuser.

The external heating roller significantly decreases the thermal resistance of the system by applying energy directly to the surface of the fuser.



To Page No. 4

Witnessed & Understood by me, _____

Date _____

Invented by _____

Date _____

Recorded by _____

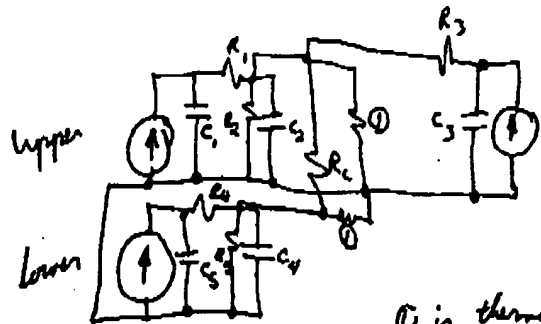
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Project No. _____

Book # _____ TITLE _____

From Page No. _____

with
both rollers
& 1 external heater



C is thermal load of paper as it travels
between the finer pressure rollers

R_c is coupling between upper and lower
rollers

Memo HPC-0405-1459-N02 details temperature
comparison experiments.

To Page No. _____

Witnessed & Understood by me, _____

Date _____

Invented by Mark Hurd

Date _____

Recorded by Mark Hurd